Remax

济南瑞迈机械有限公司

JINAN REMAX MACHINERY TECHNOLOGY CO.,LTD.

地址(ADD):济南市历城区荣盛时代国际6号楼1408
Rongsheng International Times Building No.6 1408 Jinan China

电话(TEL): 0086-531-6998 4483

邮编(P.C): 250100

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JINAN REMAX MACHINERY TECHNOLOGY CO,.LTD.



Specialized In Producing Swiss CNC Lathe

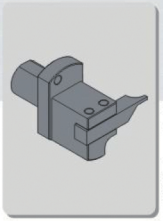
专业生产数控走心机

创新自己风格 才有自己品牌
Innovate own style, Our own brand will be created



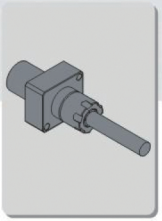
纵切数控机床
Longitudinal cutting CNC lathe

瑞迈的各色各样的选配刀具 Different kinds of tools option



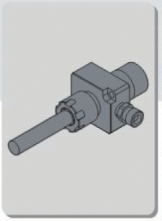
背加工车刀座
使用刀柄：10*10mm

Back side processing
turning tool holder
Tool size:10*10mm



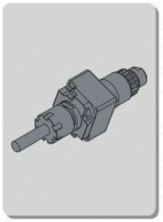
背面加工钻孔座
使用筒夹：ER16

Back side processing
drilling tool holder
Collet size:ER16



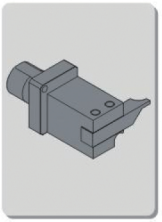
背面加工钻孔座
使用筒夹：ER16
可中心出水

Back side processing
drilling tool holder
Collet size:ER16
With oil from the center



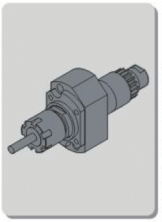
背面加工回转刀座
转速比：1/1
最高转速：6000RPM
使用筒夹：ER16

Back side processing
rotating tool holder
Speed ratio:1/1
Max speed:6000RPM
Collet size:ER16



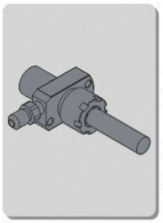
背加工车刀座
使用刀柄：10*10mm

Back side processing
turning tool holder
Tool size:10*10mm



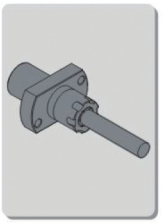
背加工运转刀座
最大转速：6000RPM
使用筒夹：ER11

Back side processing
rotating tool holder
Max speed:6000RPM
Collet size:ER11



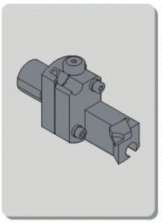
背面加工钻孔座
使用筒夹：ER16
可中心出水

Back side processing
drilling tool holder
Collet size:ER16
With oil from the center



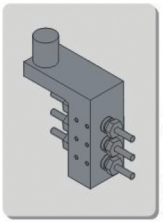
背加工钻孔座
使用筒夹：ER16

Back side processing
drilling tool holder
Collet size:ER16



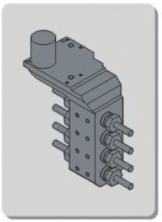
背加工车刀座
使用刀片：MITSUBISHI
上下可微调：±1.0mm

Back side processing
turning tool holder
Tool insert:MITSUBISHI
Up and down adjustment
Limits:±1.0mm



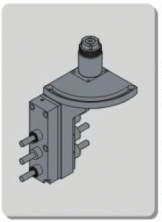
正轴拔插式镗刀柄
柄径:20

Main spindle boring
tool holder
Shank diameter：20



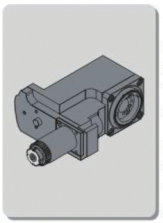
端面钻孔座
柄径：34
孔径：22

End face drilling
tool holder
Shank diameter：34
Hole diameter:：22



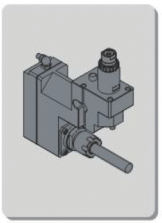
角度调整正面偏心座
转速比：1/1
角度可调范围：0°-90°

Angle adjustment end
face eccentric holder
Speed ratio：1/1
Angle limits：0°-90°



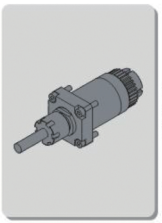
旋风铣
转速比：1/1
铣牙最大尺寸：M10
角度调整范围：±15

Whirling milling
Speed ratio：1/1
Tapping max size:M10
Angle limits:±15



背加工侧铣座
转速比：1/1
最高转速：6000RPM

Back side processing
side milling holder
Speed ratio：1/1
Max speed：6000RPM

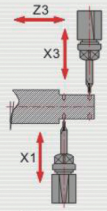


回转刀座
最高转速：8000RPM
使用筒夹：ER16

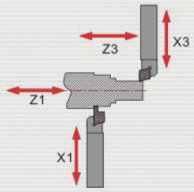
Rotating tool holder
Max speed：8000RPM
Collet size：ER 16

多重刀台重叠运作 Multiple tool frame overlapping working

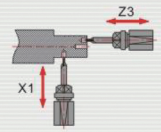
产品加工展示



两动力头交叉同时打孔

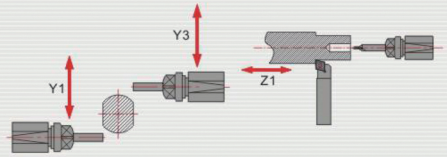


两端外径同时成型



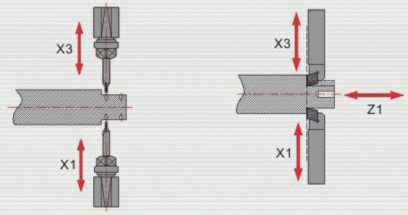
侧面打孔与端面偏心孔同时成型

产品加工展示



两侧同时铣平面　　车外径和端面打孔同时成型

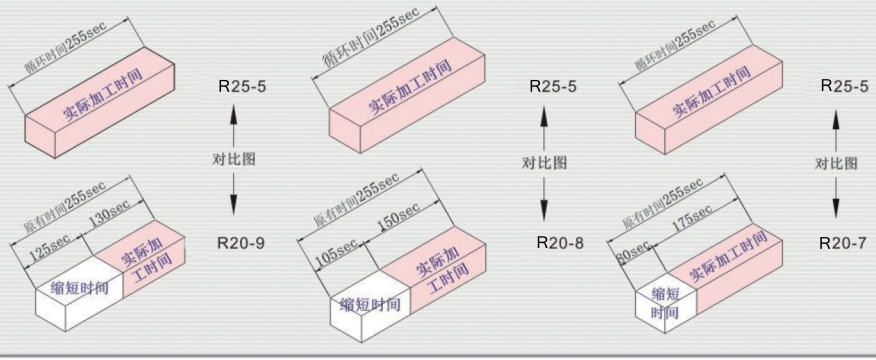
产品加工展示



两动力头同时打孔　　两把车刀同时车外径效率提高

零件展示 Parts display

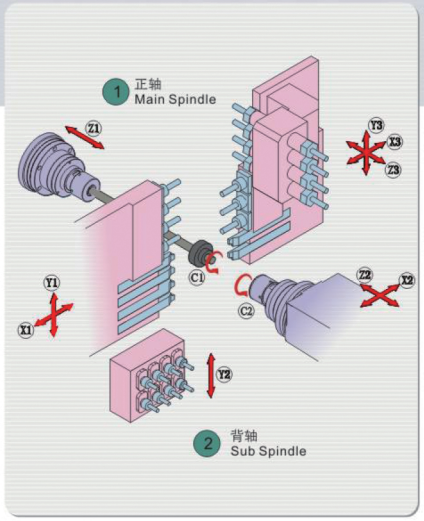




Remax

China Pioneer Market Leader Unprecedented
中国首创 市场首发 前所未有

20-9Ⅱ
25-9Ⅱ





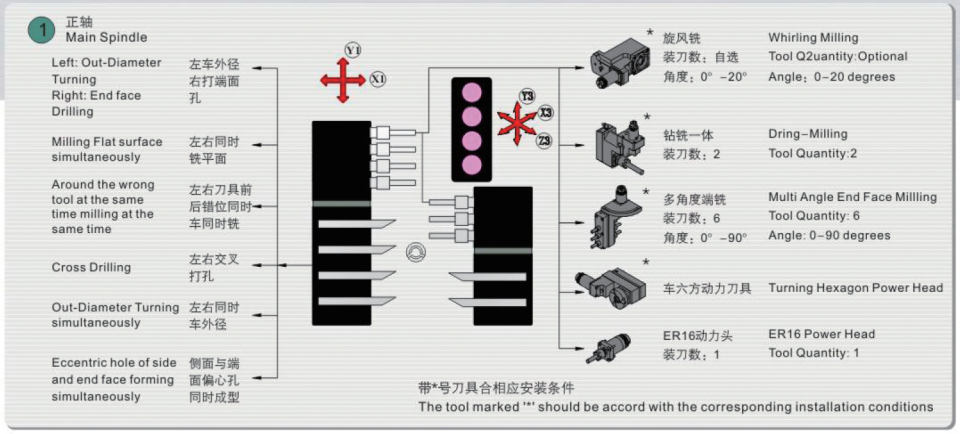
- 两边刀排相向独立安装，同时加工(铣削加工+钻铣加工等)，实现加工时间成倍减少，提高效率。
- 副轴Y2轴可控 实现主/副轴同步加工。
- 进口线轨、丝杆保证高精度、高稳定性。

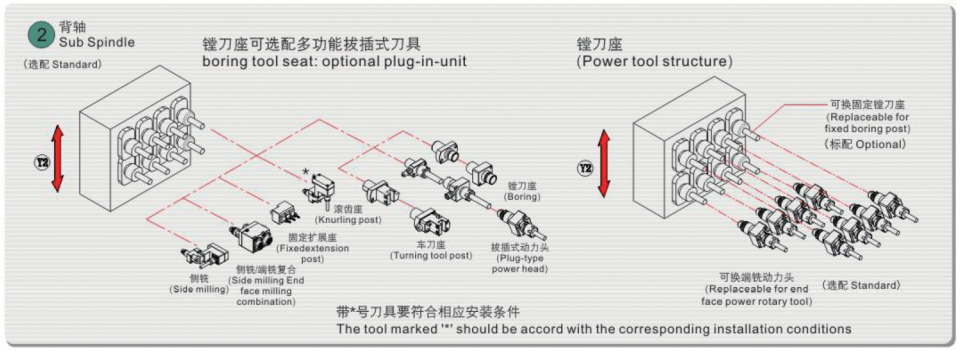
- Two rows of tools at each side installed opposite independently ,work at same time(milling +drilling and milling processing), achive saving lots of time , increase efficiency
- Sub spindle Y2 axis could achive Main spindle/Sub spindle work at same time
- Imported guide rail and screw could guarantee high accuracy and stability

标准机型配置 Specifications

		20-9Ⅱ	25-9Ⅱ
最大加工直径 Max. machining diameter		Φ20mm	Φ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	260mm	
	无导套 Without guide bush	1:2.5D	
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
	转速 Spindle speed	max.6000min^{-1}	
	驱动电机Driven motor	0.75kw	
主轴速度 Main spindle speed		max.8.000min^{-1}	
主轴马达 Main spindle motor		2.2kw(continuous)/3.7kw(10min./25%ED)	
快速进给率Rapid feeding rate		24m/min^{-1}	
机床质量 Machine weight		3900kg	

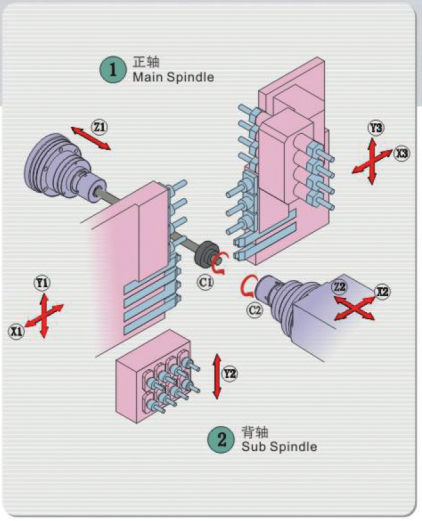
多功能可换刀具展示图 Multi functional Replaceable Tool Drawing





副轴附件 Backworking Attachment

			20-9Ⅱ	25-9Ⅱ
最大夹紧直径 Max.chucking diameter			Φ20mm	Φ25mm
最大行程Max.travel distance			305mm	
最大打孔深度Max.drilling hole depth			80mm	
副轴8刀具位 Sub spindle 8 tool position	最大钻孔能力 Max.drilling capability	固定刀具Stationary tool	Φ10mm	
		回转工具Power-driven tool	Φ10mm	
	最大攻丝能力 Max.Tapping capability	固定刀具Stationary tool	M8	
		回转工具Power-driven tool	M8	
		转速Spindle speed	max.6000min^{-1}	
		驱动电机Driven motor	0.75kw	
副轴控制 Sub spindle indexing angle			C2-axis control	
副轴速度 Sub spindle speed			max.8.000min^{-1}	
副轴马达 Sub spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)	





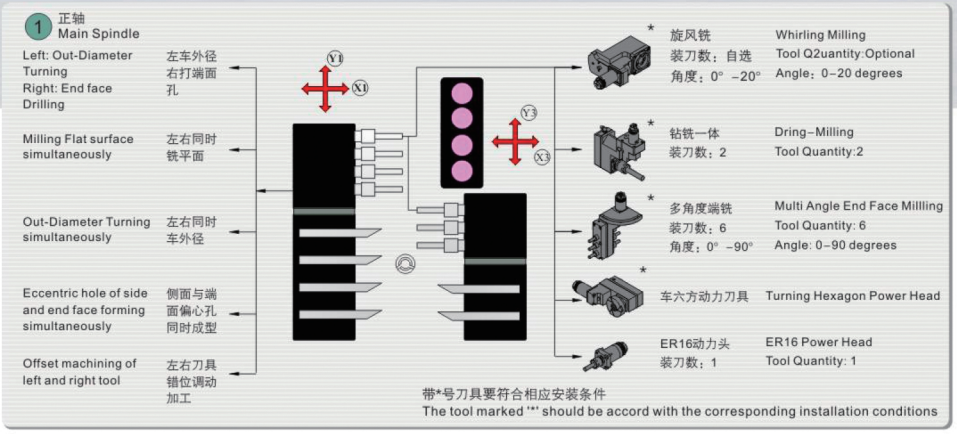
- 两边刀排相向独立安装，同时加工(铣削加工+钻铣加工等)，实现加工时间成倍减少，提高效率。
- 副轴Y2轴可控 实现主/副轴同步加工。
- 进口线轨、丝杆保证高精度、高稳定性。

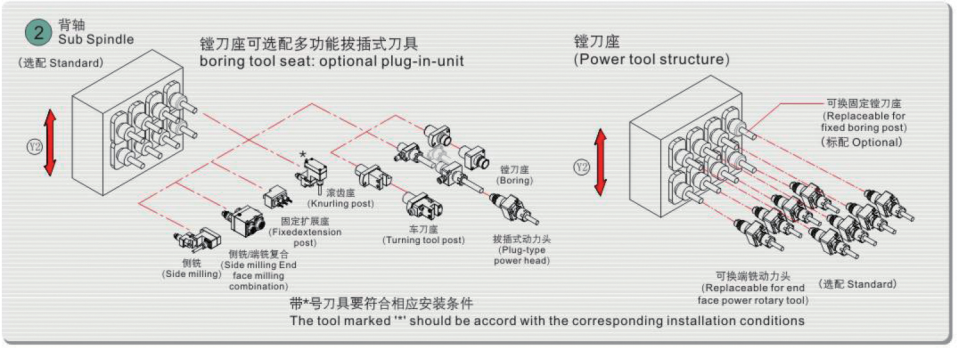
- Two rows of tools at each side installed opposite independently ,work at same time(milling +drilling and milling processing), achive saving lots of time , increase efficiency
- Sub spindle Y2 axis could achive Main spindle/Sub spindle work at same time
- Imported guide rail and screw could guarantee high accuracy and stability

标准机型配置 Specifications

		20-8Ⅱ	25-8Ⅱ
最大加工直径 Max. machining diameter		Φ20mm	Φ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	260mm	
	无导套 Without guide bush	1:2.5D	
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
	转速 Spindle speed	max.6000min^{-1}	
	驱动电机Driven motor	0.75kw	
主轴速度 Main spindle speed		max.8.000min^{-1}	
主轴马达 Main spindle motor		2.2kw(continuous)/3.7kw(10min./25%ED)	
快速进给率Rapid feeding rate		24m/min^{-1}	
机床质量 Machine weight		3600kg	

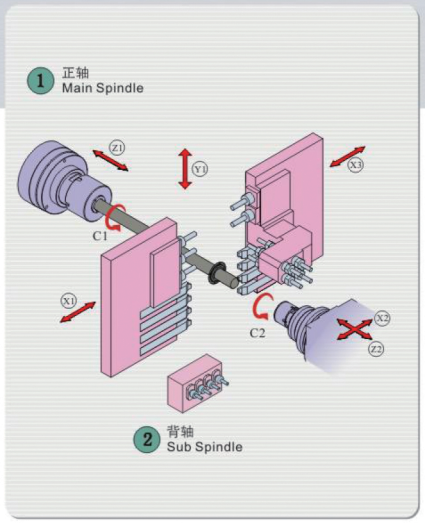
多功能可换刀具展示图 Multi functional Replaceable Tool Drawing





副轴附件 Backworking Attachment

			20-8Ⅱ	25-8Ⅱ
最大夹紧直径 Max.chucking diameter			Φ20mm	Φ25mm
最大行程 Max.travel distance			305mm	
最大打孔深度 Max.drilling hole depth			80mm	
副轴8刀具位 Sub spindle 8 tool position	最大钻孔能力 Max.drilling capability	固定刀具Stationary tool	Φ10mm	
		回转工具Power-driven tool	Φ10mm	
	最大攻丝能力 Max.tapping capability	固定刀具Stationary tool	M8	
		回转工具Power-driven tool	M8	
	转速 Spindle speed		max.6000min^{-1}	
	驱动电机Driven motor		0.75kw	
副轴控制 Sub spindle indexing angle			C2-axis control	
副轴速度 Sub spindle speed			max.8.000min^{-1}	
副轴马达 Sub spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)	





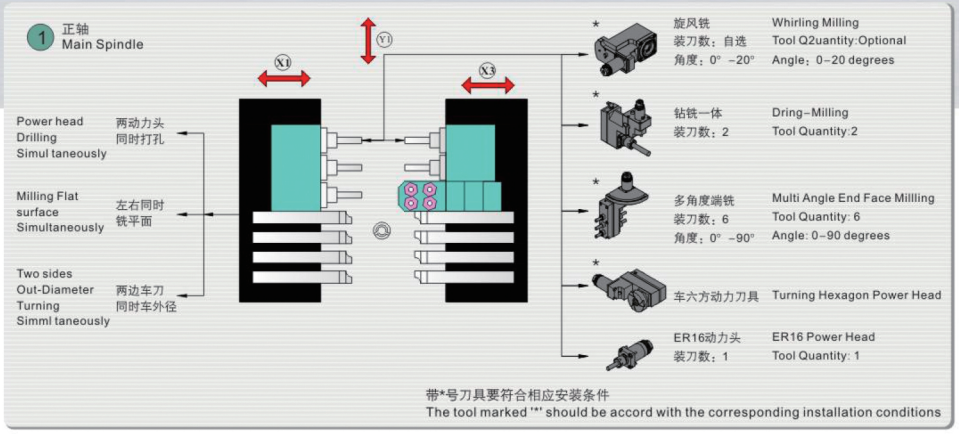
- 两边刀排相向独立安装，同时加工(铣削加工+钻铣加工等)，实现加工时间成倍减少，提高效率。
- 副轴Y2轴可控 实现主/副轴同步加工。
- 进口线轨、丝杆保证高精度、高稳定性。

- Two rows of tools at each side installed opposite independently ,work at same time(milling +drilling and milling processing), achive saving lots of time , increase efficiency
- Sub spindle Y2 axis could achive Main spindle/Sub spindle work at same time
- Imported guide rail and screw could guarantee high accuracy and stability

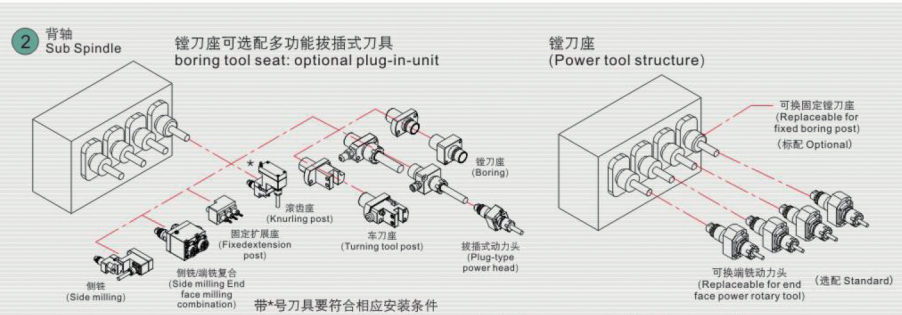
标准机型配置 Specifications

		20-6Ⅱ	25-6Ⅱ
最大加工直径 Max. machining diameter		Φ20mm	Φ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	340mm	
	无导套 Without guide bush	1:2.5D	
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capability	Φ10mm	
	最大攻丝能力 Max.tapping capability	M8	
	转速 Spindle speed	max.6000min^{-1}	
	驱动电机Driven motor	0.75kw	
主轴速度 Main spindle speed		max.8.000min^{-1}	
主轴马达 Main spindle motor		2.2kw(continuous)/3.7kw(10min./25%ED)	
快速进给率 Rapid feeding rate		24m/min^{-1}	
机床质量 Machine weight		3300kg	

多功能可换刀具展示图 Multi functional Replaceable Tool Drawing



带*号刀具要符合相应安装条件
The tool marked '*' should be accord with the corresponding installation conditions



带*号刀具要符合相应安装条件
The tool marked '*' should be accord with the corresponding installation conditions

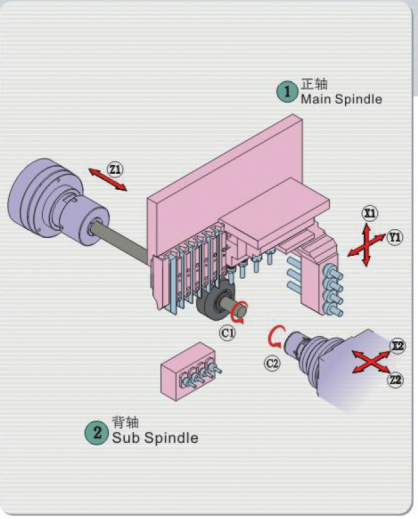
副轴附件 Backworking Attachment

			20-6Ⅱ	25-6Ⅱ
最大夹紧直径 Max.chucking diameter			Φ20mm	Φ25mm
最大行程 Max.travel distance			245mm	
最大打孔深度 Max.drilling hole depth			100mm	
副轴8刀具位 Sub spindle 8 tool position	最大钻孔能力 Max.drilling capability	固定刀具Stationary tool	Φ10mm	
		回转工具Power-driven tool	Φ10mm	
	最大攻丝能力 Max.tapping capability	固定刀具Stationary tool	M8	
		回转工具Power-driven tool	M8	
		转速 Spindle speed	max.6000min^{-1}	
		驱动电机Driven motor	0.75KW	
副轴控制 Sub spindle indexing angle			C2-axis control	
副轴速度 Sub spindle speed			max.8.000min^{-1}	
副轴马达 Sub spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)	

Remax

20-5Ⅱ
25-5Ⅱ

Excellent performance, Ability powerful, Operate flexbile
性能卓越 功率强大 运转灵活

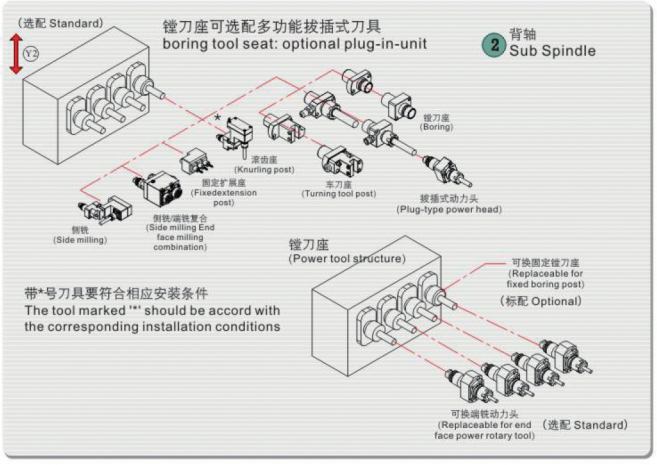


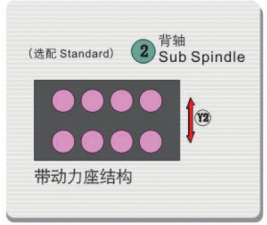


- 主副轴C轴标配，功能齐全，性能卓越
- 多品种刀具合理配合，多种刀架合理选配
- 活动导套、无导套自由选配，省料高收益

- Main and sub spindle C axis standard configuration, complete functions,
- Excellent performance multi types of tools coordinate reasonably, multi tool frame reasonably option
- rotary guide sleeve、no guide bush freely option, save material high benefit

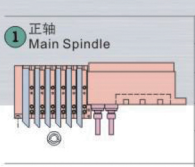
副轴刀具排布图 Sub spindle tool arrangement diagram



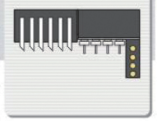


背面刀具位	8位
(固定刀具)选配	8支
(回转刀具)选配	8支
打孔行程	95mm
Backside tool position	8 tools
(Stationary tool)	8 tools
(Power-driven tool)	8 tools
Drilling hole depth	95 mm

三位可变刀具布局装置 3 Position variable tooling layouts units

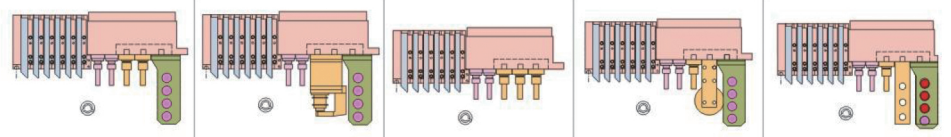


Turning tool
Power-driven tools (2-spindles)designed for cross drilling
Cartridge-type (3Pos)
Milling unit/Front drilling unit
Front/rear power-driven tools
Sleeve holder
Front/rear stationary tools

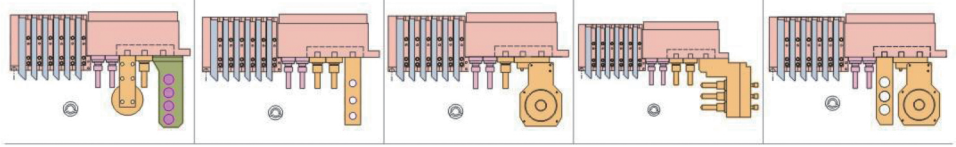


车刀(12mm)	5
车刀(16mm)	1
正面固定刀具	4
背面固定刀具	4
动力头刀具	4
Turning tool(12mm)	5
Turning tool(16mm)	1
Front-end working tool	4
Rear-end working tool	4
Power-driven tool	4

Combination 01 Combination 02 Combination 03 Combination 04 Combination 05



Combination 06 Combination 07 Combination 08 Combination 09 Combination 10



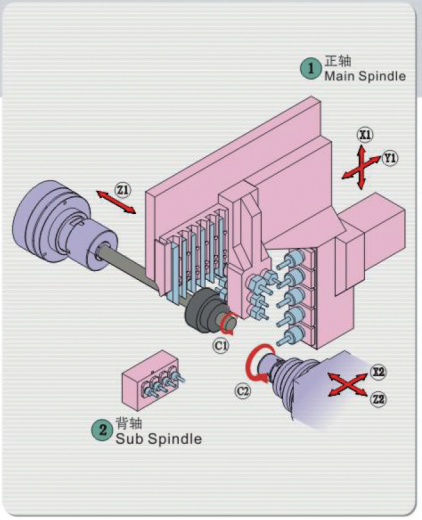
标准机型配置 Specifications

			16-5Ⅱ	20-5Ⅱ	25-5Ⅱ
最大加工直径 Max.machining diameter			ϕ16mm	ϕ20mm	ϕ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush		195mm		
	无导套 Without guide bush		40mm		
主轴最大行程 Max. headstock stroke	最大钻孔直径 Max.drilling capability		10mm		10mm
	最大攻丝能力 Max.tapping capability		M8		M10
固定镗刀 Fixed boring tool	最大钻孔	ER 16	Φ10mm		
	Max.drilling capability	ER 11	Φ10mm		
动力刀具 Power-driven attachment	最大攻丝	ER 16	M8		
	Max.tapping capability	ER 11	M5		
	动力刀具回转数	ER 16	max.6.000min^{-1}		
	Spindle speed	ER 11	max.6.000min^{-1}		
	驱动电机Driven motor		0.75kw		
快速进给率 Rapid feed rate			24m/min		
主轴转速 Main spindle speed			max.8.000min^{-1}		
驱动马达 Main spindle motor			2.2kw(continuous)/3.7kw(10min./25%ED)		
副轴最大行程 Sub spindle Max. travel distance			265mm		
机床质量 Machine weight			3050kg		

Remax

32-5Ⅱ
32-6Ⅱ

Excellent performance, Ability powerful, Operate flexbile
性能卓越 功率强大 运转灵活

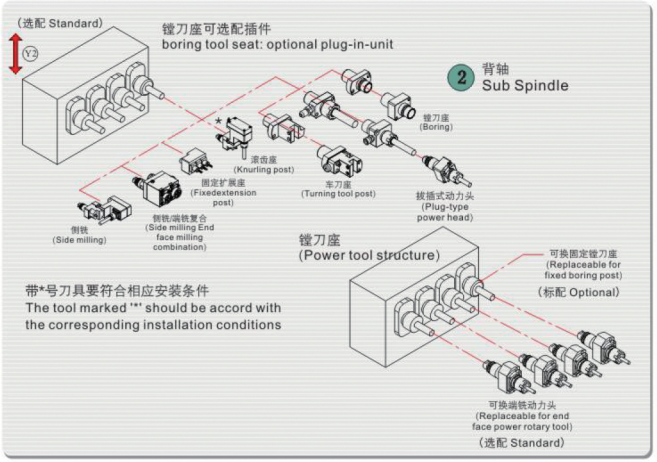


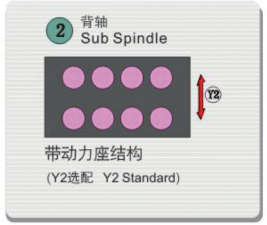


- 主副轴C轴标配，功能齐全，性能卓越
- 多品种刀具合理配合，多种刀架合理选配
- 活动导套、无导套自由选配，省料高收益

- Main and sub spindle C axis standard configuration, complete functions,
- Excellent performance multi types of tools coordinate reasonably, multi tool frame reasonably option
- rotary guide sleeve、no guide bush freely option, save material high benefit

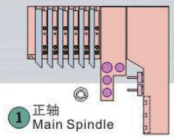
副轴刀具排布图



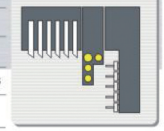


背面刀具位	8位
(固定刀具)选配	8支
(回转刀具)选配	8支
打孔行程	95mm
Backside tool position	8 tools
(Stationary tool)	8 tools
(Power-driven tool)	8 tools
Drilling hole depth	95 mm

三位可变刀具布局装置 3 Position variable tooling layouts units

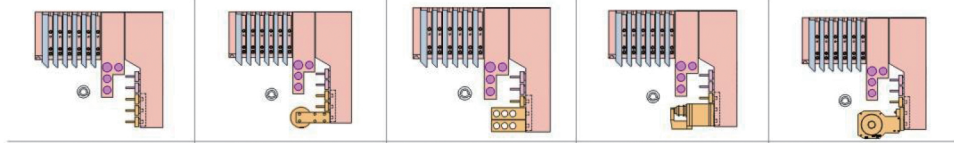


Turning tool
Power-driven tools (2-spindles)designed for cross drilling
Cartridge-type (3Pos)
Milling unit/Front drilling unit
Front/rear power-driven tools
Sleeve holder
Front/rear stationary tools

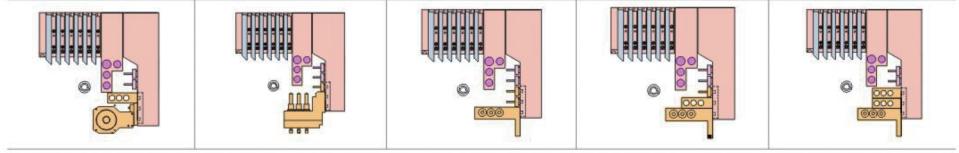


车刀(12mm)	5
车刀(16mm)	1
正面固定刀具	4
背面固定刀具	4
动力头刀具	4
Turning tool(12mm)	5
Turning tool(16mm)	1
Front-end working tool	4
Rear-end working tool	4
Power-driven tool	4

Combination 01 Combination 02 Combination 03 Combination 04 Combination 05

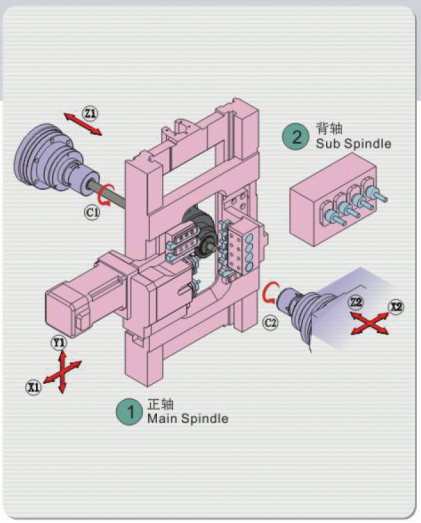


Combination 06 Combination 07 Combination 08 Combination 09 Combination 10



标准机型配置 Specifications

			32-5Ⅱ
最大加工直径 Max.machining diameter			Φ32mm
主轴最大行程(一次性送料) Max.headstock stroke	有导套 With guide bush		260mm
	无导套 Without guide bush		50mm
固定镗刀 Fixed boring tool	最大钻孔直径 Max.drilling capability	ER20	Φ13mm
		ER16	Φ10mm
		ER11	Φ7mm
	最大攻丝能力 Max.tapping capability	ER20	M12
		ER16	M8
		ER11	M5
动力刀具 Power-driven attachment	最大钻孔 Max.drilling capability	ER16	Φ10mm
		ER11	Φ7mm
	最大攻丝 Max.tapping capability	ER16	M8
		ER11	M5
	动力刀具回转数 Spindle speed	ER16	max.5.000min^{-1}
		ER11	max.5.000min^{-1}
	驱动电机Driven motor		0.85kw
快速进给率 Rapid feed rate			24m/min
主轴转速 Main spindle speed			max.8.000min^{-1}
驱动马达Main spindle motor			3.7kw(continuous)/5.5kw(10min./25%ED)
副轴最大行程 Sub spindle Max. travel distance			270mm
机床质量 Machine weight			3880kg





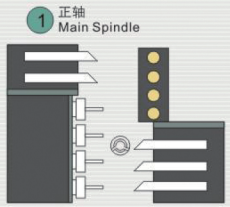
- 采用进口NSK轴承、THK线轨螺杆，高精度高寿命
- 全程油冷电主轴，高速下无死角冷却
- 本机采用绝对式操作，开关机无需回原点，省时省事省人工

- Adopt imported NSK bearing、THK guide rail, High precision, Long life.
- Oil cooling electric spindle, comprehensive cooling during high speed, Flexible tool arrangement design, option freely.
- Absolute type operation, machine working when start, no need to back to home position every time, save time.

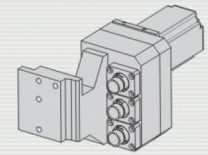
标准机型配置 Specifications

		20-5Ⅱ
最大加工直径 Max. machining diameter		Φ20mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	90mm
	无导套 Without guide bush	1:2.5D
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capadility	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capadility	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
	转速 Spindle speed	max.6000min^{-1}
	驱动电机Driven motor	0.75KW
主轴速度 Main spindle speed		max.8.000min^{-1}
主轴马达 Main spindle motor		2.2kw(continuous)/3.5kw(10min./25%ED)
快速进给率 Rapid feeding rate		24m/min^{-1}
机床质量 Machine weight		2540kg

Tool post / Tooling / Interchangeable parts



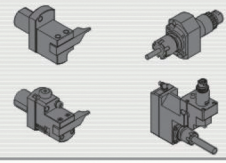
车刀	5支
正面固定刀具	4支
背面固定刀具	4支
回转刀具	4支
Turning tool	5 tools
Front-end working tool	4 tools
Rear-end working tool	4 tools
Power-driven tool	4 tools

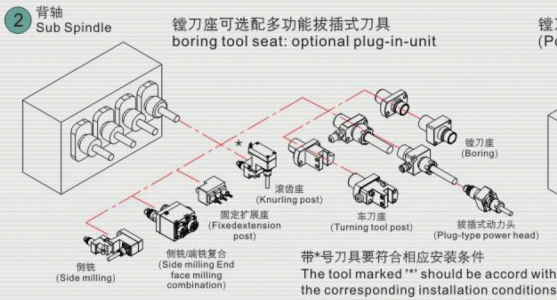




带动力座装置

背面刀具位	4支
(固定刀具)选配	4支
(回转刀具)选配	4支
Backside tool position	4 tools
(Stationary tool)	4 tools
(Power-driven tool)	4 tools





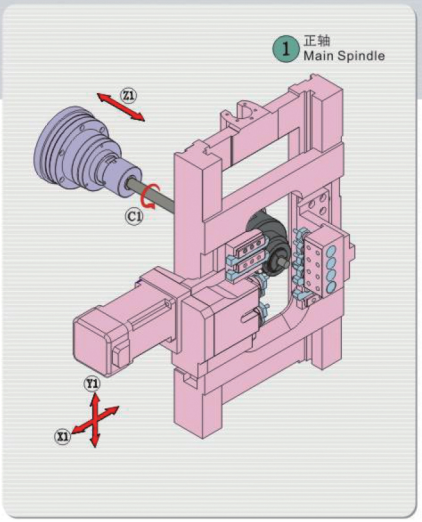
副轴附件 Backworking Attachment

			20-5Ⅱ
最大夹紧直径 Max.chucking diameter			Φ20mm
最大行程 Max.travel distance Max.length for front ejection			265mm
最大打孔深度 Max.drilling hole depth			80mm
副轴8刀具位 Sub spindle 8 tool position	最大钻孔能力 Max.drilling capability	固定刀具Stationary tool	Φ10mm
		回转工具Power-driven tool	Φ10mm
	最大攻丝能力 Max.tapping capability	固定刀具Stationary tool	M8
		回转工具Power-driven tool	M8
	转速 Spindle speed		max.6000min^{-1}
	驱动电机 Driven motor		0.75kw
副轴控制 Sub spindle indexing angle			C2-axis control
副轴速度 Sub spindle speed			max.8.000min^{-1}
副轴马达 Sub spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)

Remax

20-3Ⅱ
12-3Ⅱ

Affordable, Inexpensive
经济适用 物美价廉





- 采用进口NSK轴承、THK线轨螺杆，高精度高寿命
- 全程油冷电主轴，高速下无死角冷却
- 本机采用绝对式操作，开关机无需回原点，省时省事省人工

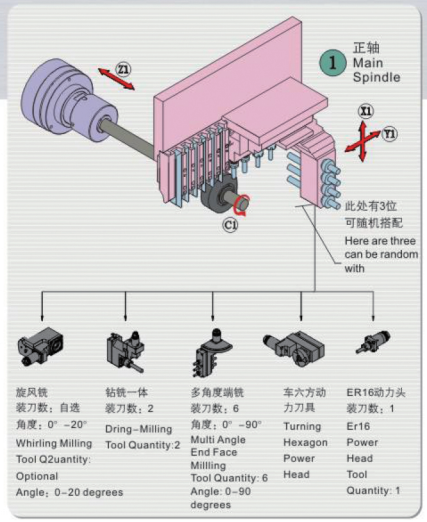
- Adopt imported NSK bearing、THK guide rail, High precision, Long life.
- Oil cooling electric spindle, comprehensive cooling during high speed, Flexible tool arrangement design, option freely.
- Absolute type operation, machine working when start, no need to back to home position every time, save time.

标准机型配置 Specifications

		20-3Ⅱ
最大加工直径 Max. machining diameter		Φ20mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	90mm
	无导套 Without guide bush	1:2.5D
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capability	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capability	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
	转数 Spindle speed	max.6000min^{-1}
	驱动电机Driven motor	0.75KW
主轴速度 Main spindle speed		max.8.000min^{-1}
主轴马达 Main spindle motor		2.2kw(continuous)/3.7kw(10min./15%ED)
快速进给率 Rapid feeding rate		24m/min^{-1}
机床质量 Machine weight		1785kg

Remax 20-3Ⅱ 25-3Ⅱ

Multi functional Replaceable Tool Drawing
多功能可换刀具展示图





- 采用进口NSK轴承、THK线轨螺杆，高进度高寿命
- 全程油冷电主轴，高速下无死角冷却
- 本机采用绝对式操作，开关机无需回原点，省时省事省人工

- Adopt imported NSK bearing、THK guide rail, High precision, Long life.
- Oil cooling electric spindle, comprehensive cooling during high speed, Flexible tool arrangement design, option freely.
- Absolute type operation, machine working when start, no need to back to home position every time, save time.

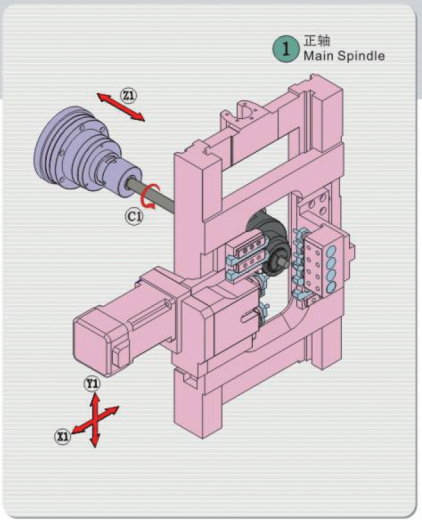
标准机型配置 Specifications

			16-3Ⅱ	20-3Ⅱ	25-3Ⅱ
最大加工直径 Max.machining diameter			ϕ16mm	ϕ20mm	ϕ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush		195mm		
	无导套 Without guide bush		40mm		
主轴最大行程 Max. headstock stroke	最大钻孔直径 Max.drilling capability		10mm		10mm
	最大攻丝能力 Max.tapping capability		M8		M10
固定镗刀 Fixed boring tool	最大钻孔	ER 16	Φ10mm		
	Max.drilling capability	ER 11	Φ7mm		
动力刀具 Power-driven attachment	最大攻丝	ER 16	M8		
	Max.tapping capability	ER 11	M5		
	动力刀具回转数	ER 16	max.6.000min^{-1}		
	Spindle speed	ER 11	max.6.000min^{-1}		
	驱动电机Driven motor		0.75kw		
快速进给率 Rapid feed rate			24m/min		
主轴转速 Main spindle speed			max.8.000min^{-1}		
驱动马达 Main spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)		
机床质量 Machine weight			1980kg		

Remax

20-3Ⅱ
12-3Ⅱ

Affordable, Inexpensive
经济适用 物美价廉





- 采用进口NSK轴承、THK线轨螺杆，高精度高寿命
- 全程油冷电主轴，高速下无死角冷却
- 本机采用绝对式操作，开关机无需回原点，省时省事省人工

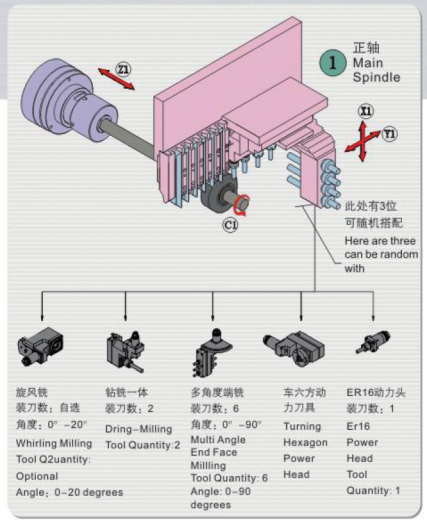
- Adopt imported NSK bearing、THK guide rail, High precision, Long life.
- Oil cooling electric spindle, comprehensive cooling during high speed, Flexible tool arrangement design, option freely.
- Absolute type operation, machine working when start, no need to back to home position every time, save time.

标准机型配置 Specifications

		20-3Ⅱ
最大加工直径 Max. machining diameter		Φ20mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush	90mm
	无导套 Without guide bush	1:2.5D
固定镗刀 Fixed boring tool	最大钻孔能力 Max.drilling capability	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
回转工具 Power-driven attachment	最大钻孔能力 Max.drilling capability	Φ10mm
	最大攻丝能力 Max.tapping capability	M8
	转数 Spindle speed	max.6000min^{-1}
	驱动电机Driven motor	0.75KW
主轴速度 Main spindle speed		max.8.000min^{-1}
主轴马达 Main spindle motor		2.2kw(continuous)/3.7kw(10min./15%ED)
快速进给率 Rapid feeding rate		24m/min^{-1}
机床质量 Machine weight		1785kg

Remax 20-3Ⅱ
25-3Ⅱ

Multi functional Replaceable Tool Drawing
多功能可换刀具展示图





- 采用进口NSK轴承、THK线轨螺杆，高进度高寿命
- 全程油冷电主轴，高速下无死角冷却
- 本机采用绝对式操作，开关机无需回原点，省时省事省人工

- Adopt imported NSK bearing、THK guide rail, High precision, Long life.
- Oil cooling electric spindle, comprehensive cooling during high speed, Flexible tool arrangement design, option freely.
- Absolute type operation, machine working when start, no need to back to home position every time, save time.

标准机型配置 Specifications

			16-3Ⅱ	20-3Ⅱ	25-3Ⅱ
最大加工直径 Max.machining diameter			Φ16mm	Φ20mm	Φ25mm
主轴最大行程(一次性送料) Max. headstock stroke	有导套 With guide bush		195mm		
	无导套 Without guide bush		40mm		
主轴最大行程 Max. headstock stroke	最大钻孔直径 Max.drilling capability		10mm		10mm
	最大攻丝能力 Max.tapping capability		M8		M10
固定镗刀 Fixed boring tool	最大钻孔	ER 16	Φ10mm		
	Max.drilling capability	ER 11	Φ7mm		
动力刀具 Power-driven attachment	最大攻丝	ER 16	M8		
	Max.tapping capability	ER 11	M5		
	动力刀具回转数	ER 16	max.6.000min^{-1}		
	Spindle speed	ER 11	max.6.000min^{-1}		
	驱动电机Driven motor		0.75kw		
快速进给率 Rapid feed rate			24m/min		
主轴转速 Main spindle speed			max.8.000min^{-1}		
驱动马达 Main spindle motor			2.5kw(continuous)/3.7kw(10min./25%ED)		
机床质量 Machine weight			1980kg		